

**IN THE SPECIFICATION:**

Please add the following paragraph after the title:

Cross Reference To Related Application

[0001] This application is a ***national stage*** of PCT/EP2003/008971 filed August 13, 2003 and based upon DE 102 38 873 filed August 24, 2002 under the International Convention.

Please replace paragraph [0002] with the following amended paragraph:

[0002] The ~~Then~~ invention concerns a cylinder sleeve liner ~~according to Claim 1~~ as well as a process ~~according to Claim 5~~ for producing a cylinder sleeve.

Please replace paragraph [0006] with the following amended paragraph:

[0006] The task is solved by a ~~cylinder liner according to Claim 1~~ cylinder sleeve for a cylinder crank case, thereby characterized, that the cylinder sleeve (2) includes on one end (5) a contouring (6), wherein at least one highest rise (8) of the contouring (6) supports the cylinder sleeve (2) in a pressure injection casting tool against a center sleeve (4) as well as a process for producing a cylinder sleeve, wherein multiple sleeves (2, 3) are divided out from a tube (20), thereby characterized, that by one cutting tool (22) an axial movement is described relative to the tube (20) and the tube

~~(20) is moved circumferentially for production of the cylinder liner according to Claim 5.~~

Please replace paragraph [0007] with the following amended paragraph:

[0007] The inventive cylinder liner ~~according to Claim 1~~ has a contouring on one end. The contouring brings about a supporting of the cylinder liner on a (center) sleeve inside a die casting tool in the manner that at least one highest elevation of the cylinder liner lies against a tool edge of the sleeve. This edge forms for its part in the cylinder sleeve the boundary of the cylinder tube to the crank shaft housing.

Please replace paragraph [00013] with the following amended paragraph:

[00013] A further component of the invention is a process for production of a cylinder liner ~~according to Claim 5~~. The inventive process, in which cylinder liners are divided out of a single tube, characterizes itself thereby, that a cutting tool describes with regard to the pipe one axial movement, in comparison, to which the pipe itself is circumferentially or rotating moved.